

Cat[®] PM620 Cold Planer

The Cat[®] PM620 cold planer brings premium performance and advanced cutting capabilities, with Cat GRADE with Grade and Slope technology to increase cutting precision. Smooth and efficient performance with multiple rotor speeds lowers fuel consumption, while long service intervals and easy access to critical components simplifies service. Many options are available to enhance machine versatility on a cold planer that is ideal for high production applications.

Not all features available in all regions. Consult your Cat dealer for specific configurations available in your region.

Fuel-Efficient Power

- Powerful Cat[®] C18 engine meets regional emission standards
- Smooth and efficient operation with Automatic Idle Control and multiple rotor speeds optimize output and demand on the engine
- High-capacity cooling system keeps engine at ideal temperatures for optimal fuel efficiency and lower emissions
- Automatic load sensing on the rotor adjusts milling speed to prevent stalls and optimize production

Optimal Maneuverability and Control

- Reliable track undercarriage leverages proven designs from Cat dozers and an automatic tensioning system to ensure consistent performance and longer track life
- Robust propel system features two independent propel pumps to drive two crawler tracks each, in a high-traction, cross-drive pattern
- Automatic traction control maintains consistent speed in the most challenging applications
- Four steering modes with advanced alignment and tracking provides precise steering geometry and reduces track pad wear
- Ability to electronically switch between rotor speeds during operation

Efficient Material Removal

- High-capacity conveyors provide efficient removal of milled material with outstanding discharge control
- A wide opening and seamless belt effectively clear the rotor chamber
- Adjust the belt speed to match material type and production rate, while the built in "boost" feature provides a temporary surge in belt speed to eject material faster and farther
- The belt reverses for faster clean-up, while magnetic vinyl covers provide quick access to inspect the rollers for wear

Comfortable Work Environment

- Operate in comfort with height-adjustable operating consoles and intuitive, ergonomic controls
- Retractable handrails stow and redeploy easily when approaching obstacles
- Work day or night with backlit keypads and illuminate the work area around the machine with wide-dispersion and perimeter LED lighting options
- Upgrade operator stations with optional suspension seats that reposition for improved visibility and comfort
- Optional remote cameras enhance visibility to the cutting edge and conveyor
- The single post, forward-folding powered canopy option with overhead LED lighting and integrated side extensions quickly stows and redeploys during operation to clear overhead obstacles with the simple push of a button, and optional windscreens can be added for increased comfort
- Maximize dust removal from the working areas with the optional dust abatement system



Durable and Dependable Cutting System

- The rotor drive system features a heavy-duty dry clutch, automatic belt-tensioning to prevent slippage and two high tensile (five-rib) belts to drive the rotor
- Reinforced cutting chamber offers enhanced durability
- Improved access simplifies rotor changes
- Hardened full length side plate skis, inboard ski shoe, and anti-slab shoes reduce wear and maintenance

Boost Precision with Integrated Cat Technology

- Achieve accurate, repeatable and automatic cutting precision with the integrated Cat GRADE with Grade and Slope system
- Control boxes can be repositioned without the need to reconfigure settings and the background color changes to night mode when the work lights are activated
- Obtain full control of grade and slope from any control box
- Seamlessly switch between multiple grade sensors for uninterrupted accuracy during milling
- Adjust the speed at which the rotor drops into the cut for optimal machine control
- Set and automate transitions in/out of cuts and save settings for future jobs
- Clear obstacles in the cutting path with ease using the obstacle jump feature
- Enhance for full 3D milling operation (additional hardware required)

High Production System K Rotors Optimize Cutting Capability

- Cat System K rotors feature efficient material flow with an excellent cutting pattern for numerous applications
- A tapered dual-retention design secures toolholders in place without a retaining pin, bolt or setscrew, speeding up replacement and eliminating the need for fasteners or torquing
- Reversible paddles and high strength alloys reduce wear and abrasion to extend rotor life
- Optional diamond bits can extend replacement intervals up to 80 times longer than conventional carbide bits

Simplified Service

- Maintenance is easier and faster with large service doors and power hood for walk-in access to critical components
- Maintenance-free track components and easy to replace track pads lower service costs
- Standard ground-level controls and an optional electricallyoperated rotor turning device with pendant simplify bit removal and replacement
- High and low pressure washdown options connect to the onboard water tank for convenient clean-up
- Operate select machine functions during maintenance and service with the accessory drive system
- Electrical system wiring is color-coded and numbered for easy identification and wrapped in a protective, abrasion-resistant nylon braid for longer life
- Extended hydraulic oil service intervals: 3000 hours without oil sampling, 6000 hours with oil sampling
- Track scheduled maintenance with Cat Product Link™ telematics services
- Electronic Control Modules (ECMs) monitor machine systems to alert the operator of performance issues and can be paired with Product Link options to enable additional remote services with your local Cat dealer
- Multi-piece, cartridge-style engine filters are environmentally friendly, reducing waste and lowering replacement costs
- Convenient parts availability, dealer locations and service repair kits simplify ordering of high wear components

Convenience Features

Cat cold planers offer a variety of features and options designed to make daily operation and maintenance tasks easier.

- Pause and resume machine functions with the push of a button during truck exchanges
- Optional magnetic paint can holders
- Hooks for water hose storage
- Angled water fill connection
- Easily accessible shovel holder
- Top and side view rotor depth indicators
- Compressed air connection in center operator console

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional
OPERATOR ENVIRONMENT		
Ground control keypads	\checkmark	
Single high-resolution LCD touchscreen display	\checkmark	
12-volt power receptacle	\checkmark	
Dual high-resolution LCD touchscreen displays		\checkmark
Hydraulically folding canopy with LEDs		\checkmark
Air-ride suspension seats		\checkmark
Windscreens		\checkmark
CAT CONNECT TECHNOLOGY		
Cat Product Link	\checkmark	
Cat GRADE	\checkmark	
Inboard ski		\checkmark
Sonic sensor (averaging or string line)		\checkmark
Ground level grade controls and displays		\checkmark
CONVEYOR		
Grease tensioner	\checkmark	
Material removal boost feature	\checkmark	
Dust abatement system		\checkmark
Remote camera (loading conveyor)		\checkmark
ROTOR SYSTEM		
Automatic plunge-cut	\checkmark	
Automatic transition feature	\checkmark	
Obstacle jump	\checkmark	
Three cutting speeds	\checkmark	
System K Rotor - Coarse (25 mm)		\checkmark
System K Rotor - Coarse (18 mm)		\checkmark
System K Rotor - Standard (15 mm)		\checkmark
System K Rotor - Fine (8 mm)		\checkmark
System K Rotor - Micro (6 mm)		\checkmark
System H Rotor - Micro (6 x 2 mm)		\checkmark
Diamond bits		\checkmark
Bit bucket trays		\checkmark
Pneumatic bit removal tool		\checkmark
Tool holder extractor		\checkmark
Rotor turning device with pendant control		\checkmark

	Standard	Optional
POWERTRAIN		
Auto engine idle control	\checkmark	
High capacity cooling system	\checkmark	
Dual propel pumps	\checkmark	
Automatic load control	\checkmark	
CE certificate		\checkmark
HYDRAULIC SYSTEM		
Dual pump hydraulic propel system	\checkmark	
Traction control	\checkmark	
Water tank transfer pump		\checkmark
Fuel transfer pump		\checkmark
SERVICE AND MAINTENANCE		
Sampling ports for Scheduled Oil Sampling $(S \cdot 0 \cdot S^{SM})$	\checkmark	
Power hood	\checkmark	
Platform-level engine oil dipsticks	\checkmark	
Rotor chamber water spray system	\checkmark	
Air compressor	\checkmark	
Accessory drive system	\checkmark	
3400 L (898 gal) onboard water tank	\checkmark	
Side water fill valve	\checkmark	
High pressure washdown		\checkmark
Low pressure washdown		\checkmark
Additional spray bars		\checkmark
SAFETY AND SECURITY		
Platform handrails	\checkmark	
Signaling/warning horn	\checkmark	
Wide-dispersion LED work lights	\checkmark	
Perimeter LED strip lights		\checkmark
Magnetic LED work light		\checkmark
Warning beacon (fixed or magnetic mount)		\checkmark
Truck signal lights		\checkmark
Remote camera (rear, front, magnetic mount)		\checkmark

Technical Specifications

Powertrain		
Engine Model	Cat C18	
Cylinders	6	
Emissions		
U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 4 Final, China Nonroad Stage IV		
Gross Power – SAE J1995:2014	474 kW	636 hp
Engine Power – ISO 14396:2002	469 kW	629 hp
Brazil MAR-1 and China Nonroad Stage III*, equivalent to U.S. EPA Tier 3 and EU Stage IIIA		
Gross Power – SAE J1995:2014	470 kW	630 hp
Engine Power – ISO 14396:2002	464 kW	622 hp
Build Number	02B	
Maximum Milling Speed	100 m/min	328 ft/min
Maximum Travel Speed	5.9 km/h	3.7 mph

Cutting System		
Milling Width	2010 mm	79.1 in
Number of Bits (15 mm spacing)	170	
Maximum Cutting Depth	330 mm	13.0 in
Rotor Speeds	100 / 109 / 118 rpm	
Minimum Left Cutting Radius	2.00 m	6.56 ft
Minimum Right Cutting Radius	2.00 m	6.56 ft

Machine Weight		
U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 4 Final, China Nonroad Stage IV		
Operating Weight	33 330 kg	73,480 lb
Transport Weight	29 430 kg	64,882 lb
Brazil MAR-1 and China Nonroad Stage III*, equivalent to U.S. EPA Tier 3 and EU Stage IIIA		
Operating Weight	33 115 kg	73,006 lb
Transport Weight	29 215 kg	64,408 lb
Weights shown are approximate and include:		

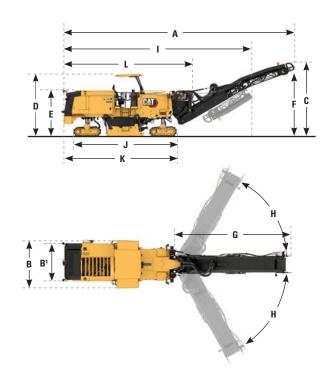
Operating weight includes coolants, lubricants, full fuel tank, full water tank, full DEF tank (if equipped) and 75 kg (165 lb) operator.
Transport weight includes coolants, lubricants, 50% full fuel tank, 50% full DEF tank (if equipped) and empty water tank.

*China Nonroad Stage III not offered effective December 1, 2022

Service Refill Capacities			
Fuel Tank	1108 L	292.7 gal	
Diesel Exhaust Fluid (DEF) Tank (U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 4 Final, China Nonroad Stage IV)	47 L	12.4 gal	
Cooling System	85 L	22.5 gal	
Engine Oil	65 L	17.2 gal	
Hydraulic Oil	113 L	29.9 gal	
Water Tank	3400 L	898.2 gal	

Operating Dimensions		
A Overall Length (conveyor raised)	14.52 m	47.64 ft
B Maximum Machine Width	3.11 m	10.20 ft
B ¹ Minimum Machine Width	2.48 m	8.14 ft
C Maximum Height (conveyor raised)	5.23 m	17.16 ft
D Height to Optional Canopy	4.05 m	13.29 ft
E Height (canopy lowered)	3.00 m	9.84 ft
F Maximum Truck Clearance	4.86 m	15.94 ft
G Conveyor Length	8.38 m	27.49 ft
H Conveyor Swing	±60° from center	

Shipping Dimensions		
I Transport Length	12.43 m	40.78 ft
B ¹ Transport Width	2.48 m	8.14 ft
E Transport Height (canopy lowered)	3.00 m	9.84 ft
J Length (track to track)	6.69 m	21.95 ft
K Length of Machine (rear to front track)	7.32 m	24.02 ft
L Length of Base Machine	8.33 m	27.33 ft



Environmental Declaration

The following information applies to the machine at the time of final manufacture as configured for sale in the regions covered in this document. The content of this declaration is valid as of the date issued; however, content related to machine features and specifications are subject to change without notice. For additional information, please see the machine's Operation and Maintenance Manual.

For more information on sustainability in action and our progress, please visit www.caterpillar.com/en/company/sustainability.html.

ENGINE

- The Cat C18 is available in configurations that meet U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 4 Final and China Nonroad Stage IV or Brazil MAR-1, China Nonroad Stage III*, equivalent to U.S. EPA Tier 3 and EU Stage IIIA emission standards.
- Cat U.S. EPA Tier 4 Final, EU Stage V, Korea Tier 4 Final and China Nonroad Stage IV diesel engines are required to use ULSD (ultra-low sulfur diesel fuel with 15 ppm of sulfur or less) or ULSD blended with the following lower-carbon intensity fuels up to:
 - ✓ 20% biodiesel FAME (fatty acid methyl ester)**
 - 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels
- Cat engines meeting Brazil MAR-1 and China Nonroad Stage III*, equivalent to U.S. EPA Tier 3 and EU Stage IIIA, are compatible with diesel fuel blended with the following lower-carbon intensity fuels up to:
 - ✓ 100% biodiesel FAME (fatty acid methyl ester)***
 - ✓ 100% renewable diesel, HVO (hydrogenated vegetable oil) and GTL (gas-to-liquid) fuels

Refer to guidelines for successful application. Please consult your Cat dealer or "Caterpillar Machine Fluids Recommendations" (SEBU6250) for details.

- * Not offered after December 1, 2022
- ** Engines with no aftertreatment devices can use higher blends, up to 100% biodiesel.
- *** For use of blends higher than 20% biodiesel, consult your Cat dealer.

PAINT

- Based on best available knowledge, the maximum allowable concentration, measured in parts per million (PPM), of the following heavy metals in paint are:
- Barium < 0.01%
- Cadmium < 0.01%</p>
- Chromium < 0.01%</p>
- Lead < 0.01%

SOUND PERFORMANCE

With cooling fan speed at maximum value:

- Operator Sound Pressure Level (ISO 11201:2010) 96 dB(A)*
- Operator Sound Pressure Level (ISO 11201:2010) 95 dB(A)** Exterior Sound Power Level (ISO 3744:2010) – 112 dB(A)
- Hearing protection may be needed when operating with an open operator station and cab (when not properly maintained or doors/windows open) for extended periods or in a noisy environment.
- * U.S. Tier 4 Final, EU Stage V, Korea Tier 4 Final, China Nonroad Stage IV engine
 ** Brazil MAR-1 and China Nonroad Stage III, equivalent to U.S. Tier 3 and EU Stage IIIA engine

OILS AND FLUIDS

- Caterpillar factory fills with ethylene glycol coolants. Cat Diesel Engine Antifreeze/Coolant (DEAC) and Cat Extended Life Coolant (ELC) can be recycled. Consult your Cat dealer for more information.
- Cat Bio HYDO™ Advanced is an EU Ecolabel approved biodegradable hydraulic oil.
- Additional fluids are likely to be present, please consult the Operations and Maintenance Manual or the Application and Installation guide for complete fluid recommendations and maintenance intervals.

FEATURES AND TECHNOLOGY

- The following features and technology may contribute to fuel savings and/or carbon reduction. Features may vary. Consult your Cat dealer for details.
- Advanced hydraulic systems balance power and efficiency
- Adjustable rotor speeds allow for milling at lower engine speeds
- Automatic Idle Control system increases engine speed only when functions need it
- Variable speed cooling fan operates at the lowest speed for optimal cooling
- System K rotor efficiently removes material and reduces drag
- The Standby/Resume feature pauses machine functions and lowers engine speed during truck exchanges
- Extended maintenance intervals reduce fluid and filter consumption
- Diamond bits stay sharper up to 80 times longer than conventional carbide and reduce cutting resistance



For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.

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